



**WORLD<sup>TM</sup>  
GASKET**

*ellegi* the **REAL** ones.  
the **ONLY** ones.

# **NEW GASKET CYL HD GASKET MATERIAL**

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Test performed 04/2024



Following customer needs and suggestions, we endeavored to enhance our **metal-paper sandwich material**, aiming to improve its reliability and sealing performance.

Sealing performance has been analyzed according to ASTM standards, focusing on two primary factors: **compressibility** and **recovery**.

We conducted tests on the following:

1. **OE Samples**
  2. **Our New Material**
  3. **Our standard Material**
  4. **Competitor Product**
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# Summary

	OE CAT		Ellegi		Competitor
PN	6I3066	7N8022	<b>6I3066 Sample NEW MATERIAL</b>	6I3066 Sample STND MATERIAL	xxx
Compressibility	16,05%	8,41%	10,97% 	16,78%	12,37%
Recovery	89,96%	82,01%	71,30% 	58,28%	64,32%

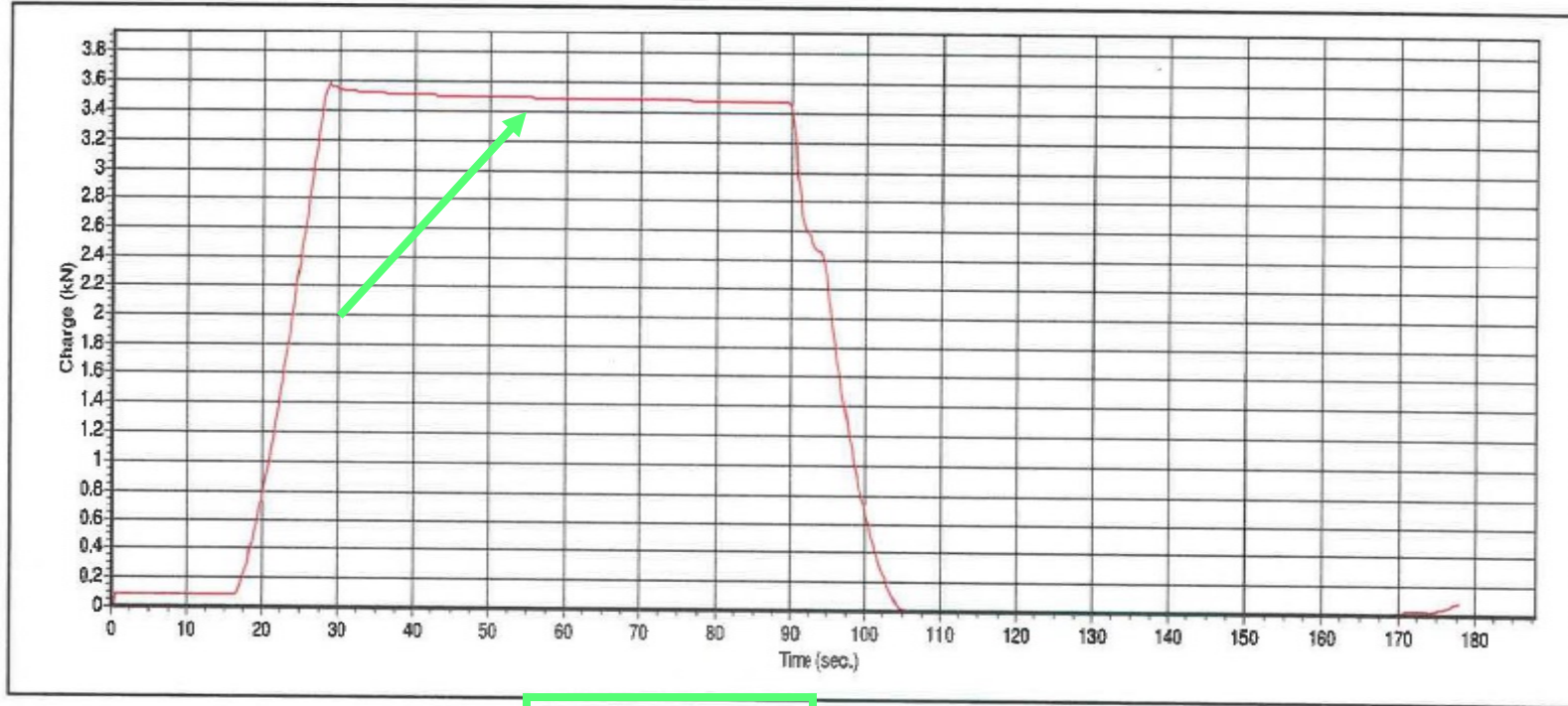
Starting from Ellegi Standard material, we observed significant improvements in compressibility and recovery.

The new material now exhibits properties closer to the extraordinary performance of the Original Equipment and surpasses the competitor product that is highly appreciated in the market.

# 1. OE Sample: 6I3066 Gasket



# 1. OE Sample: 6I3066 Gasket



Thickness proof	1.65 mm	→	Compressibility:	16.05 %
Value S0:	1.63 mm		Recovery:	89.96 %
Value S1:	1.37 mm		Total test time:	178 sec.
Value S2:	1.60 mm			

Note (1): Cylinder head gasket OE CAT test performed on GHD 6I3066 11apr2024

Note (2):

Note (3):

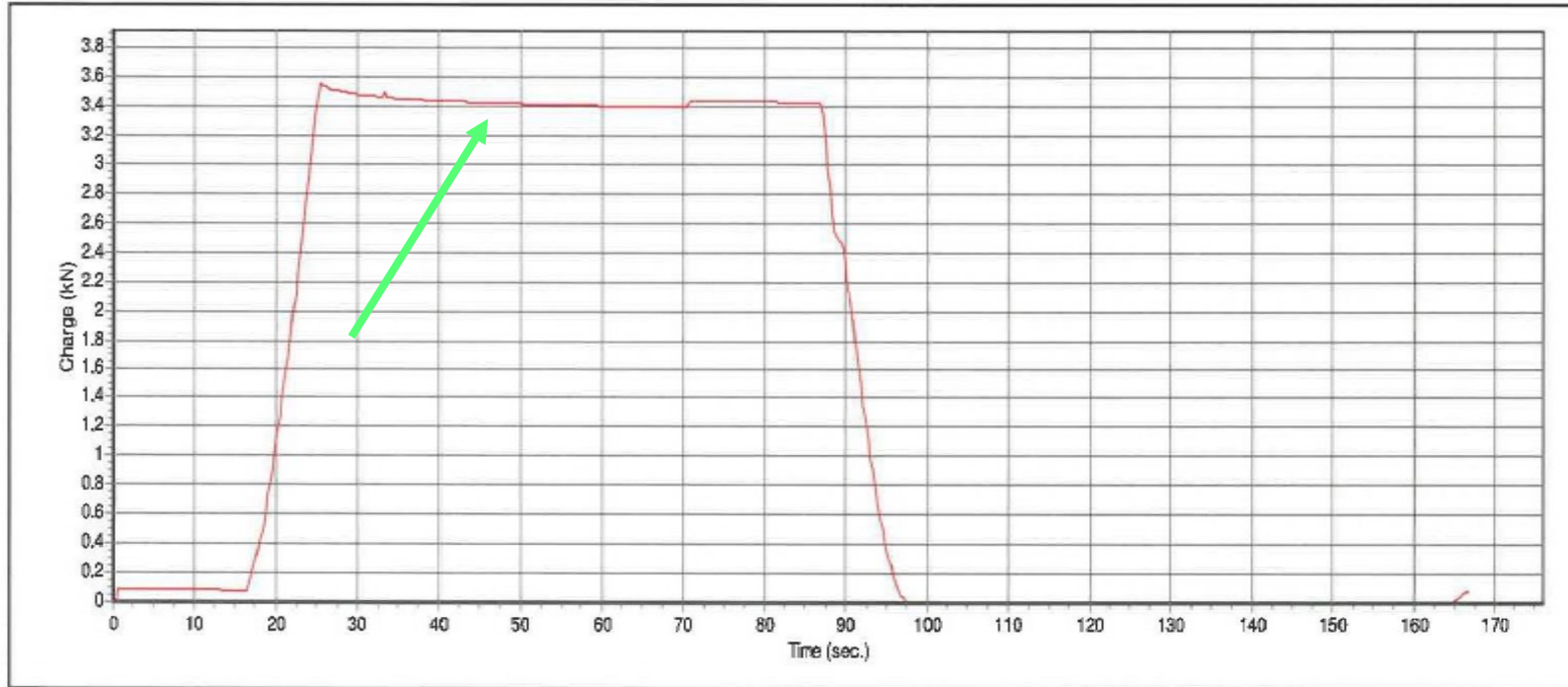
Operator

Controller

# 1. OE Sample: 7N8022 Gasket



# 1. OE Sample: 7N8022 Gasket



Thickness proof      1.58 mm  
Value S0:              1.56 mm  
Value S1:              1.43 mm  
Value S2:              1.54 mm

Compressibility:      8.41 %  
Recovery:              82.01 %  
Total test time:        166 sec.

Note (1): OE CAT 7N8022 17apr2024

Note (2):

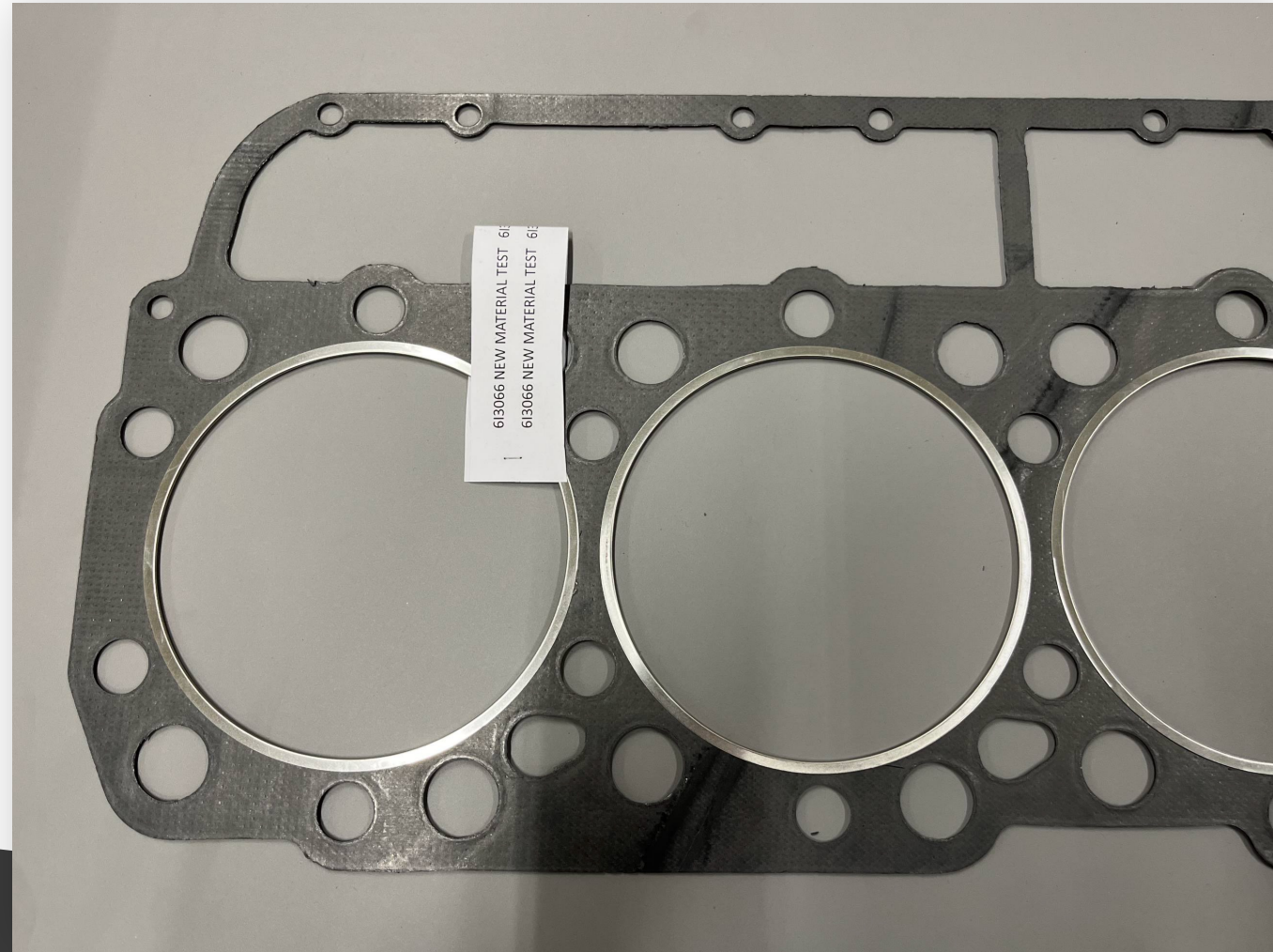
Note (3):

Operator

Controller

## 2. Our New Material

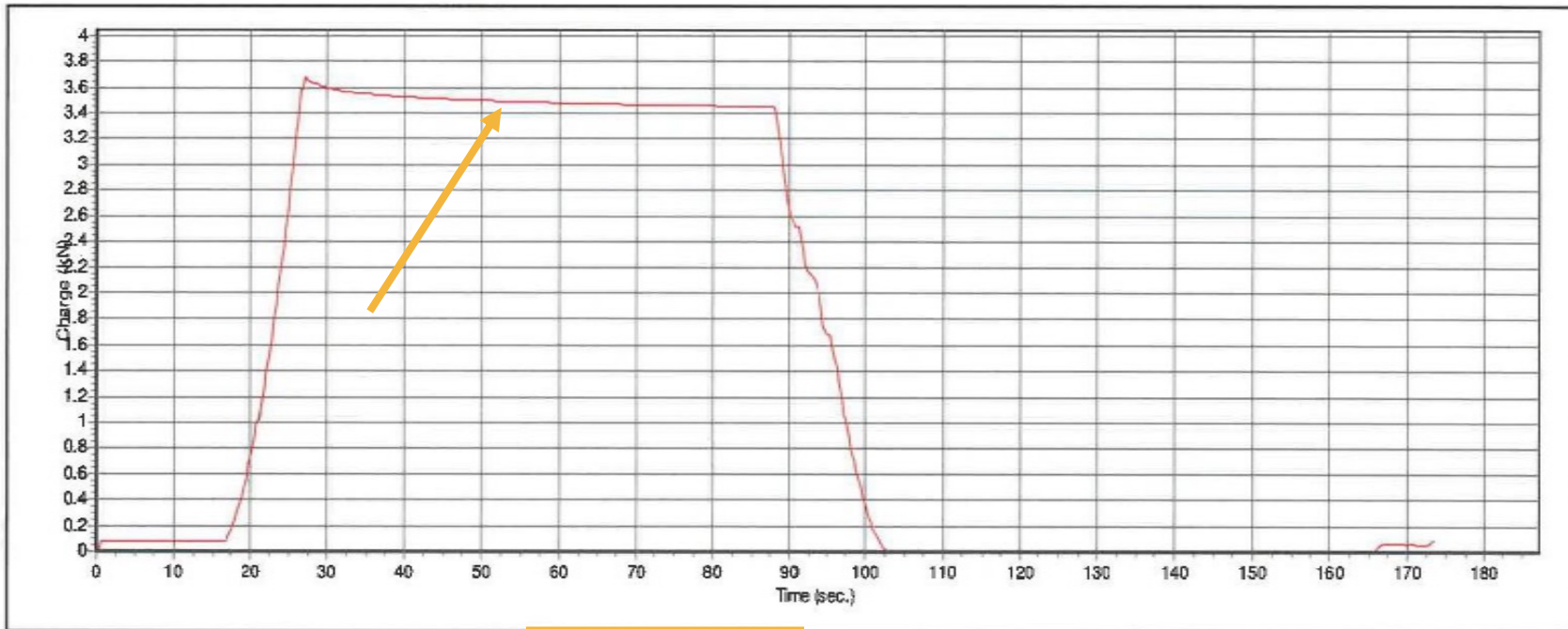
Tested on a sample from a finished gasket 6I3066 (test batch)





## 2. Our New Material

Tested on a sample from a finished gasket 6I3066 (test batch)



Thickness proof 1.89 mm  
Value S0: 1.79 mm  
Value S1: 1.59 mm  
Value S2: 1.73 mm

Compressibility: 10.97 %  
Recovery: 71.30 %  
Total test time: 173 sec.

Note (1): Cylinder head gasket ELLEGI\_NEW SW MATERIAL test performed on SAMPLE 11apr2024

Note (2):

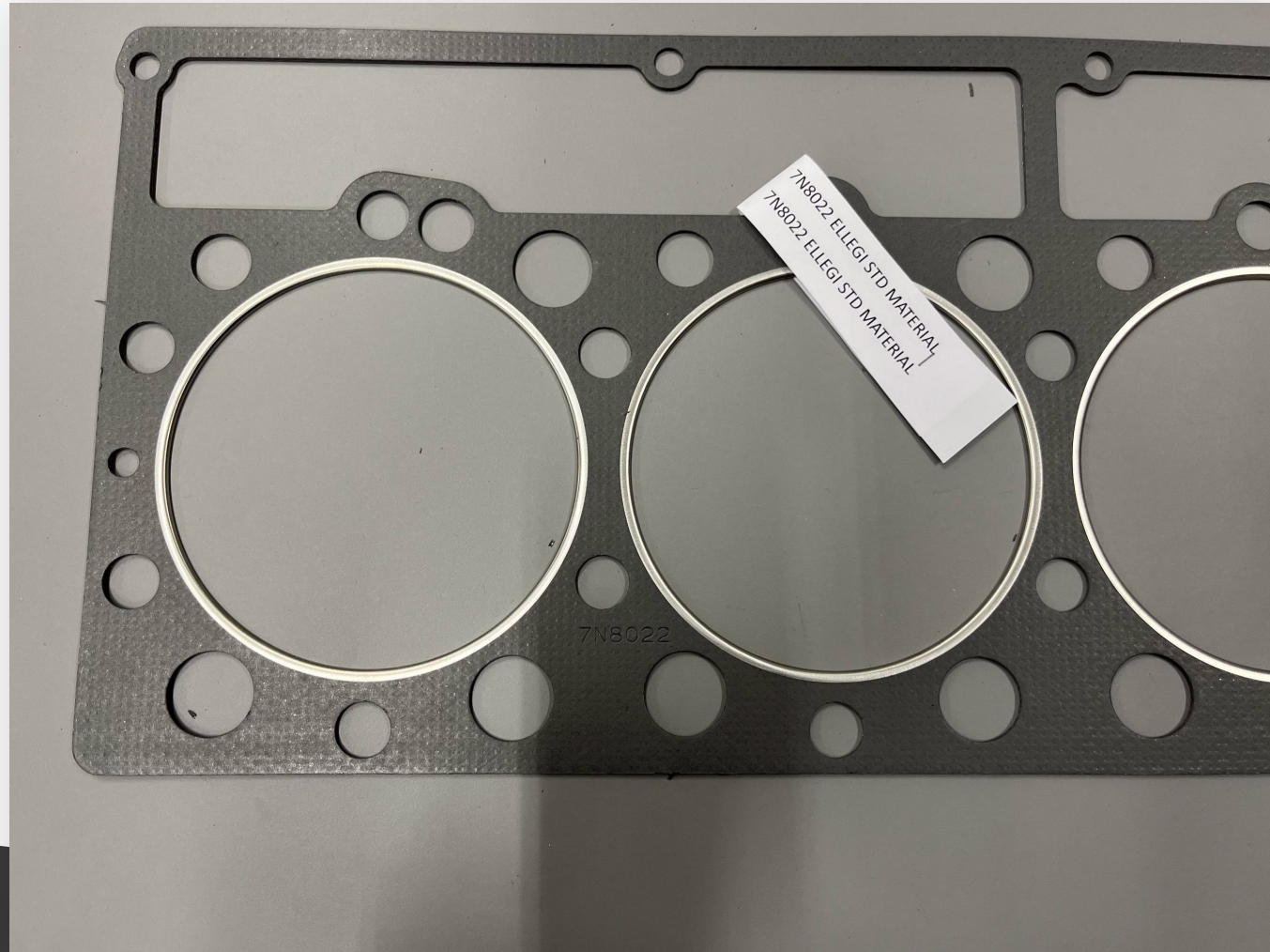
Note (3):

Operator

Controller

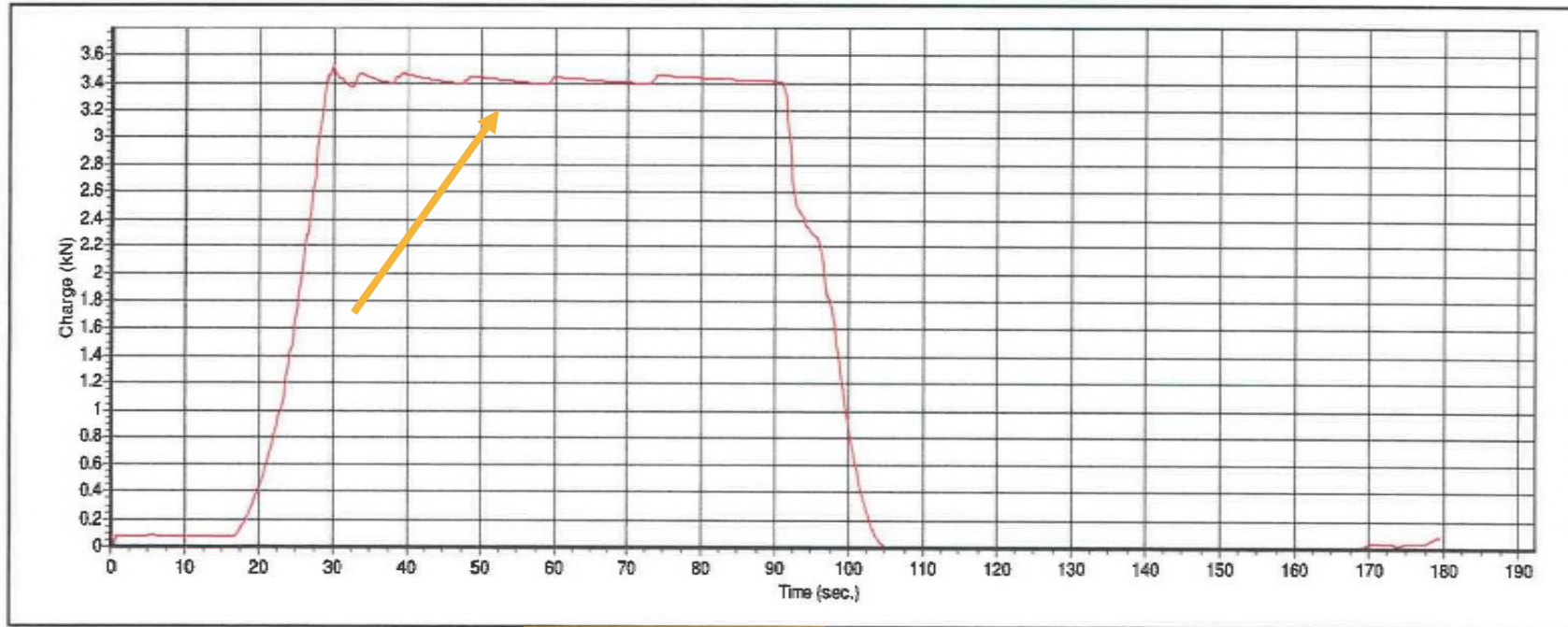
### 3. Our Stnd Material

Tested on a sample from a finished gasket 6I3066 (stock)



# 3. Our Stnd Material

Tested on a sample from a finished gasket 6I3066 (stock)



Thickness proof      1.82 mm  
Value S0:              1.76 mm  
Value S1:              1.47 mm  
Value S2:              1.64 mm

Compressibility:      16.78 %  
Recovery:              58.28 %  
Total test time:        180 sec.

Note (1): Cylinder head gasket ELLEGI\_STANDARD SW MATERIAL test performed on SAMPLE 10apr2024

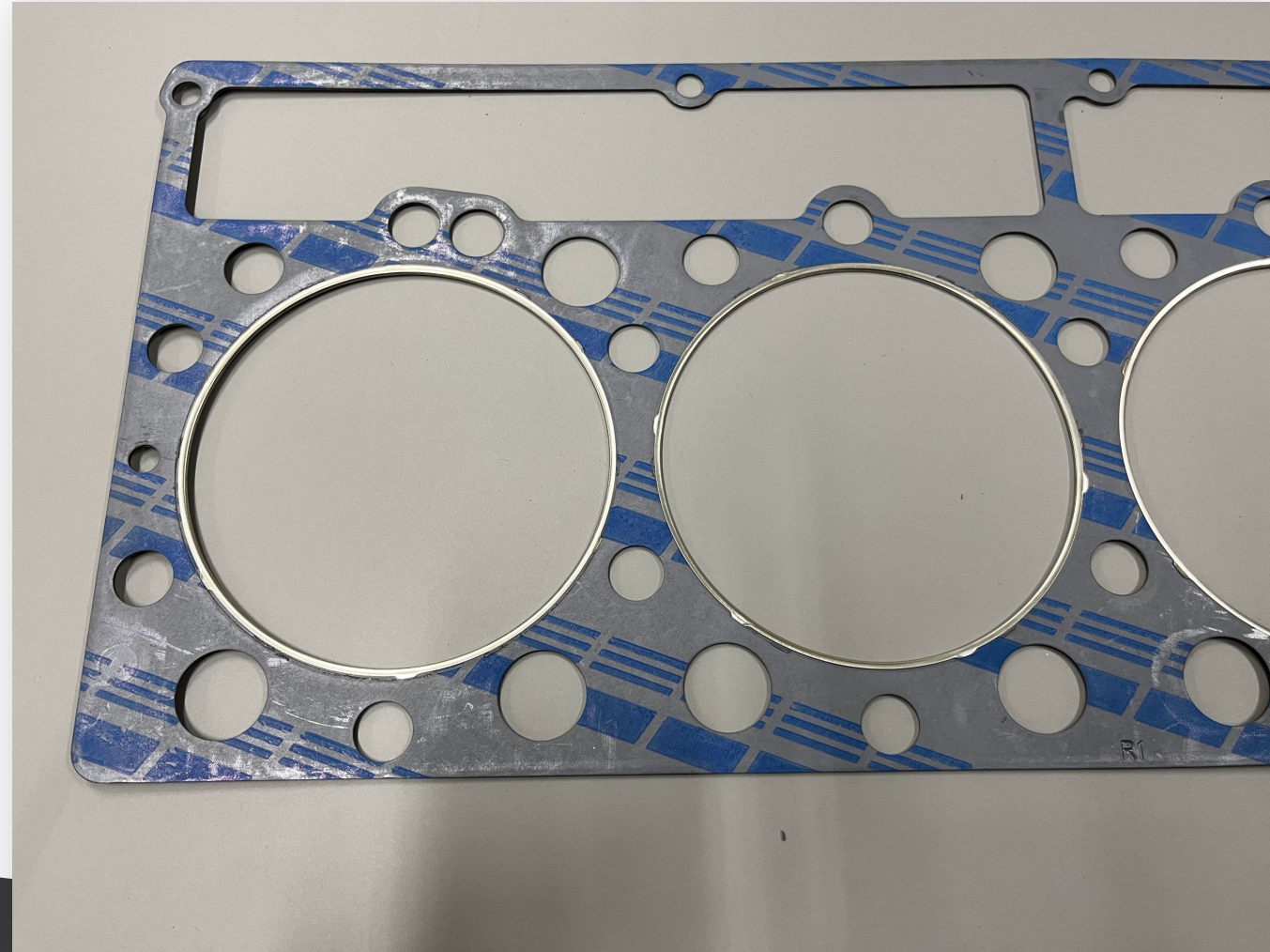
Note (2):

Note (3):

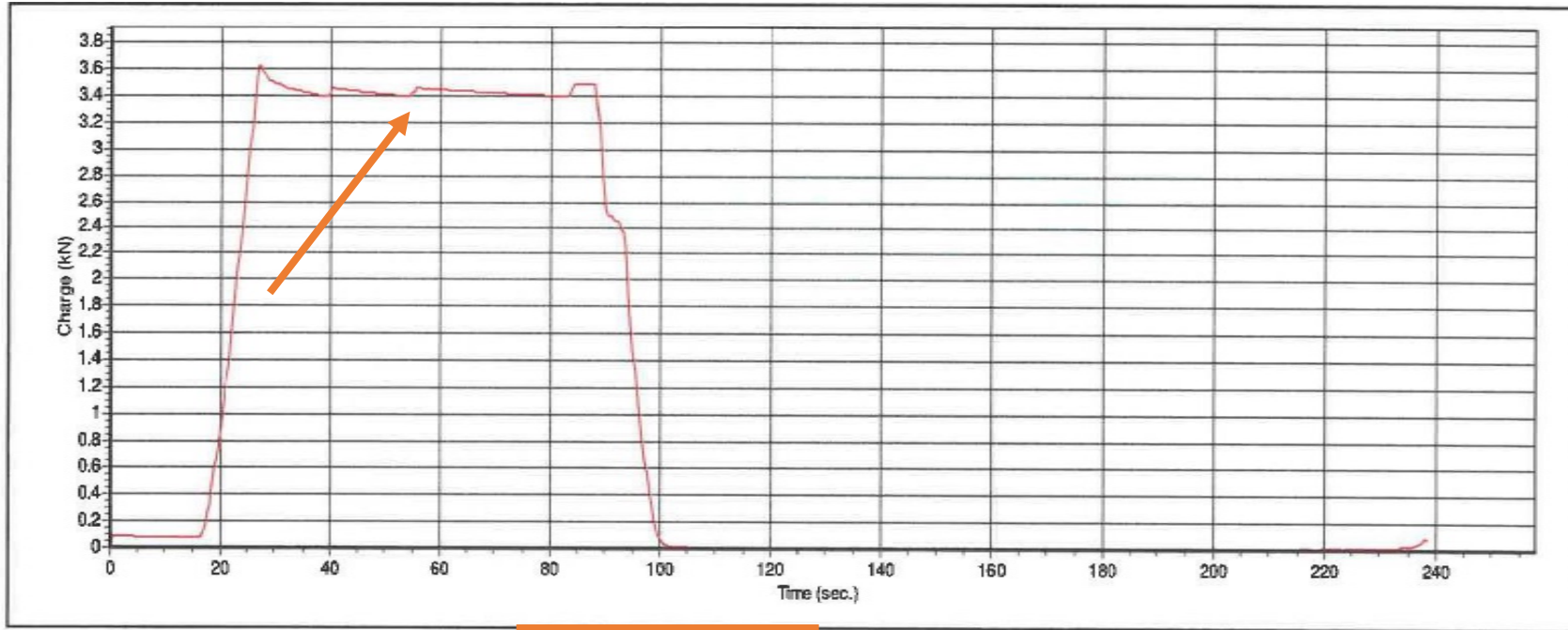
Operator

Controller

## 4. Competitor Product



# 4. Competitor Product



Thickness proof      1.99 mm  
Value S0:              1.58 mm  
Value S1:              1.38 mm  
Value S2:              1.51 mm

Compressibility:      12.37 %  
Recovery:              64.32 %  
Total test time:        238 sec.

Note (1): Cylinder head gasket FP DIESEL rigid test performed on GHD 1118015 11apr2024  
Note (2):  
Note (3):

Operator \_\_\_\_\_ Controller \_\_\_\_\_